

Work Order ID 84533

May-15-12 11:09:37 AM

84533

Page 1

Item ID: D3033-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Seat Track

Start Date: 5/15/12 Start Qty: 4.00

4

Cust Item ID:

Required Date: 5/16/12 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3033

Rev A1

100

100

Bandsaw

Jeaspa Bandsaw

BAND SAW

Memo

1-Cut D3033-144 extrusion to length per D3033-1 detail of dwg D3033 Ensure cut is started at correct place per dwg Batch: 77193 2-Debur

0.00

0.00

110

110

QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

120

120

HandFinish

Hand Finishing

Chemical Conversion Coat per QSI005 4.1

Memo

0.00

0.00

4 0 12-05-17

(74)

4 7/12-5-17

Picklist Print

May-15-12 11:09:37 AM

Page 1

Work Order ID: 84533

Parent Item: D3033-1

Parent Item Name: Seat Track

Start Date: 5/15/12

Required Date: 5/16/12

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP: A07.01.03New issueEC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3033-144 Seat Track		Manufactured	No			100	f	36.6295	1.51	6.3578947			

Location

ST489A

30209

58045

68524

- 77193

Loc Qty

36.62947331

0.5

5.19684211

3.0821052

27.850526

Loc Code

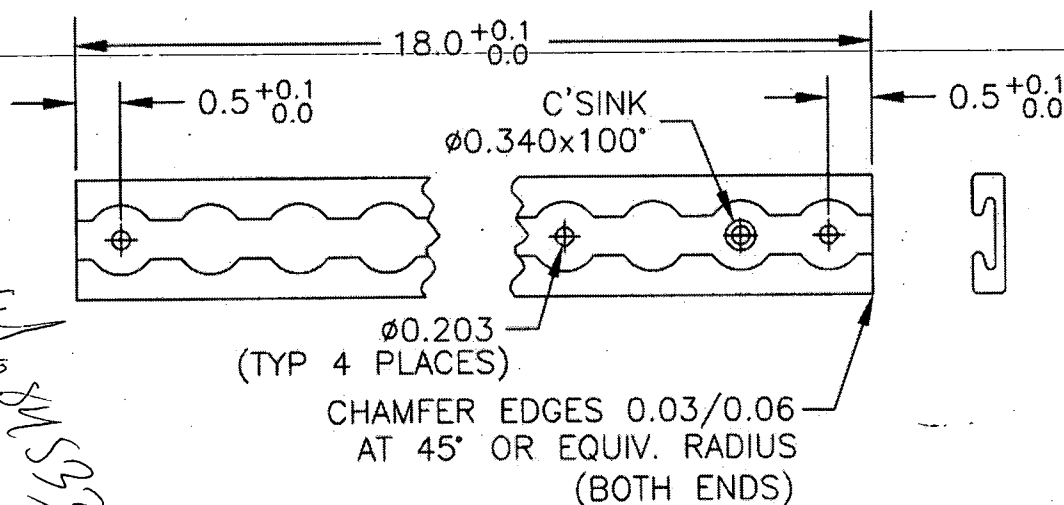
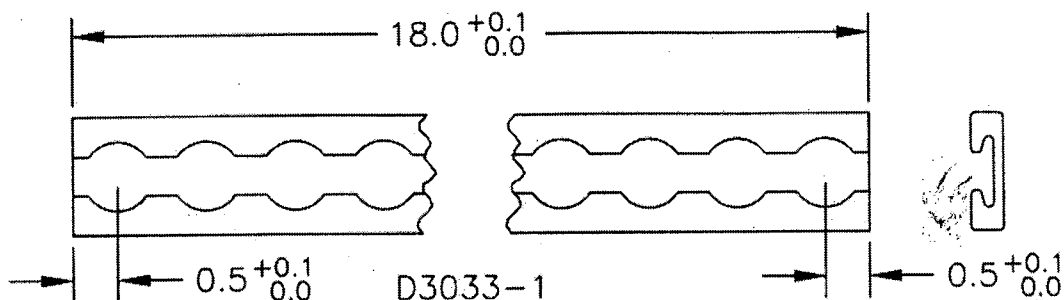
(4) FF 12-05-17

6.3578947



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>A</i>	DRAWING NO. D3033	REV. A SHEET 1 OF 1
DATE 01.05.18		TITLE SEAT TRACK	SCALE 1:2
A	01.05.18	NEW ISSUE	
AI	03.08.25	NOTE 1 MODIFIED	

SPECIFICATION CONTROL DRAWING



D3033-3
(CAN MAKE FROM D3033-1)

D3033-1 & D3033-3

- 1) MAKE FROM: ANCRA, P/N 40456-11-144
OR BROWNLIN, P/N 20276-144-0-0 } D3033-144 AI
- 2) DESCRIPTION: MEDIUM DUTY SEAT TRACK
- 3) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
01.05.30

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